8 11/10/19

QC6- Inspect dimensions to drawing

Memo

OC

Quality Control

Dart	Aeros	pace	Ltd
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Dart Ae	rospace	e Ltd							_
W/O:			W	ORK ORDER CHANGE	ES				£ " "
DATE	STEP	PF	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		PAR #:	Fault Ca	tegory:	NCR: Yes	Vo DQ	A:	Date: _	
	R	esolution:	Disposit	ion:	_ QA: N/C Clo	sed:		Date: _	
NCR:			WORK OR	DER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	cription Sign &		cation ion C	Approval Chief Eng	Approval QC inspector
			oo. z.ng	Onto Eng					

Work Order ID 75001 Eriday, October 14, 2011 3:09:04 PM			*750	າດ1*							Page	
Item ID: D3551-11 Revision ID:			Accept	*N900	040	100) *	Setup	Start	*N	S1*	
Item Name:	Hook and Loo	op Tie								Stop	*N:	S2*
Start Date: Required Dat Reference:	10/14/2011 e: 10/20/2011	Start Qty: 40.00 Req'd Qty: 40.00	*40* *40*		Cust Item ! Customer:	D:						
Approvals:	Process Pla	an:	Date:	Tooling:	Date:		-	Run	Start	*N	R1*	
	QC:		Date:	SPC (Y/N):	D	ate:				Stop	*N	R2*
Sequence ID/ Work Center	ID	Operation Description	ock Location: 346F	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reje Qty		Reject Number	Insp. Stamp
130 Packaging		Memo	ock Location:	0.00				11/10	195	<u>/</u> (40)	

140

Packaging

QC21- Final Inspection - Work Order Release

0.00

140

Quality Control

Memo

0.00

Page 2

Dart	Aer	ospace	Ltd
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W/O:		WORK ORDER CHANGES											
Part No: PAR #: Fault Category: NCR: Yes No II Resolution: Disposition: QA: N/C Closed: NCR: WORK ORDER NON-CONFORMANCE (NCR)	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector									
<u>-</u>								1 Tod Mgi					
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Part No: PAR #: _		PAR #:	Fault Cat	egory:	_ NCR: Yes	No DQ	A:	Date: _					
	Re	esolution:	Dispositi	on:	_ QA: N/C CI	osed:		Date: _					
NCR:		. ,	WORK ORI	DER NON-CONFORMA	NCE (NCF	R)							
DATE STEP	CTED	Description of NC		on B	Verifi	cation	Approval	Approval					
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section C		Chief Eng	QC Inspector				
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Picklist Print

Friday, October 14, 2011 3:09:04 PM

Page 1

Work Order ID:

75001

Parent Item:

D3551-11

Parent Item Name:

Hook and Loop Tie

Start Date: 10/14/2011

Required Date: 10/20/2011

Start Qty: 40.00

Required Qty: 40.00

Comments:

IPP Rev:A New Issue 06-09-27 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Date Issued Issued	Status
6605K56		Purchased	No			110	Each	0.0000	1	40		
HOOK AND LOOP TIE									*		14/10/1	5 (Yu)

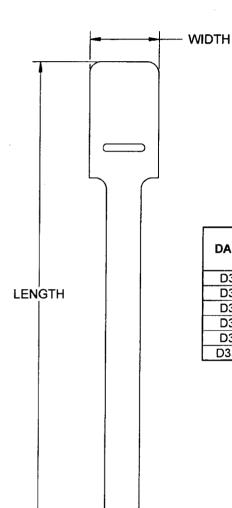
Dart Aerospace	Ltd
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Dail Ac	loopace i								
W/O:			WO	RK ORDER CHANG	ES				6 . 3
DATE	STEP	PRO	CEDURE CHAI	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		/							
Part No):	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date: _	
	Res	solution:	Disposition):	QA: N/C C	losed:		Date: _	
NCR:			WORK ORDE	ER NON-CONFORMA	NCE (NC	R)			
DATE	OTED	Description of NC		on B	Verifi	cation	Approval	Approval	
DATE	SIEP	STEP Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		Section C	Chief Eng	QC Inspector
!									



DESIG	Ņ	DRAWN BY	DART AEROSPACE HAWKESBURY, ONTARIO, CA	
CHECK	(ED	APPROVED	D3551	REV. A SHEET 1 OF 1
DATE			TITLE	SCALE
	06.0	8.28	HOOK AND LOOP TIE	NTS
REV		DATE	DESCRIPTION	
A		06.08.28	NEW ISSUE	

SPECIFICATION CONTROL DRAWING



15001

DART P/N	DART P/N LENGTH (in)		MCMASTER- CARR P/N	SPEEDTECH P/N				
D3551-1	6	1	6605K51	SW.75X6BK889				
D3551-3	8	1	6605K52	SW.75X8BK889				
D3551-5	11	1	6605K53	SW.75X11BK889				
D3551-7	15	1.5	6605K54	SW1.5X15BK889				
D3551-9	18	1.5	6605K55	SW1.5X18BK889				
D3551-11	24	1.5	6605K56	SW1.5X24BK889				

D3551-X HOOK AND LOOP TIE

MATERIAL: BLACK BACK-TO-BACK HOOK AND LOOP MATERIAL, FLAME-RETARDANT NYLON

Dart Aerospace Ltd

Dait Ac	ospace	Liu							
W/O:			WO	RK ORDER CHANGES				-	
DATE	STEP	PRO	OCEDURE CHAN	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
·									
							:		
Part No	:	PAR #:	Fault Categ	gory:N	ICR: Yes	No DQA	·	 _ Date: _	
	Re	esolution:	Disposition	n: (A: N/C Clo	sed:		Date: _	
NCR:			WORK ORDE	ER NON-CONFORMAN	CE (NCR)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section B Action Description Chief Eng	Section B Sign & Section C Section C			Approval Chief Eng	Approval QC Inspector
	-								



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO15167

Purchase Order Date 10/17/2011 PO Print Date 10/17/2011

Page Number 1 of 1

Order From:

I

VU-MCM001

MCMASTER-CARR SUPPLY CO, P.O. BOX 7690

CHICAGO, IL 60680-7690

Contact Name

Vendor Phone

330 995 5500

Vendor Fax

330 995 9600

Vendor Account Nbr

Buyer

Requisition Nbr

Tax Resale Nbr

Terms Currency Net 30 USD

FOB

Destination-Collect

Brigitte Golden

10127-2607

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Line Nbr Reference

Revision ID

Description/ Mfg ID

Req Date/

Taxable Unit of Measure

Each

Req Qty/ Ship Method

Unit Price

Extended

Price

Vendor Rart Number

6605K56

HOOK AND LOOP TIE

10/18/2011

Yes

40.00 FedEx Pl collect

\$2.7780

\$111.12

Special Inst:

As per Dwg: D3551

Rev: A

B75001

PO Total:

\$111.12

T.F

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required when applicable

Change-Nbr:___ 1

Change Date: 10/17/2011



)0 Aurora Industrial Pkwy urora OH 44202-8087 30-9\$5-5500 e.sa|es@mcmaster.com

Dart Aerospace Ltd 1270 Aberdeen St Hawkesbury ON K6A 1K7 Canada

Purchase Order PO15167

McMaster-Carr Number 4803976-01

10/17/2011

Page 1 of 1

Ordered Shipped Description ine Hook and Loop Cable Tie, Black Flame-Retardant 8 6605K56 Wrap ⇔ound, 24" L, 3/4" Width, Packs of 5 **Packs**

\$13.89 Unit Price: \$111.12 Extended Price:

Charges for this shipment

Merchandise Amount:

S.F

- B

\$111.12

Sales Tax:

\$5.56

Total:

\$116.68

3 - 125 - 11 43 /39 K56

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Certificate of compliance

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog. Jan Walfe

Jason Wolfe Compliance Manager

Dart Aerospace Ltd

EXP

11 1 line

FW1BSP20 10/17/2011 08:22/09:27 103 Cycle 20

25x12x12